# Hot Metal, Steel Ladle and Scrap Pot Tracking

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**Abstract**. The Hot Metal, Steel Ladle, and Scrap Pot Tracking project aims to develop an automated system to track ladles and scrap pots in real time at Steel Melting Shops (SMS) 1 and 2. This system utilizes YOLO (You Only Look Once) for object detection to capture ladle numbers and their locations accurately. The project enhances operational efficiency by reducing manual errors, improving safety through real-time monitoring, and optimizing ladle usage.

**Keywords.** Hot Metal Tracking, Steel Ladle, Scrap Pot, YOLO, Real-Time Object Detection, Industrial Safety, Steel Manufacturing

## 1. INTRODUCTION

Tracking hot metal and scrap pots in steel plants is crucial for safety and operational efficiency. Existing methods often involve manual tracking, which can be time-consuming and error-prone, lacking the capability for real-time location monitoring. This project introduces an automated tracking solution using YOLO for object detection to provide reliable, real-time tracking data, thereby enhancing safety, reducing downtime, and improving overall plant efficiency.

## 2. PROJECT OBJECTIVES

1. Improved Operational Efficiency: Streamline ladle tracking to reduce manual errors and speed up the tracking process.

2. Enhanced Safety: Provide real-time location data of ladles containing hot metal, allowing for prompt safety measures.

3. Optimized Utilization: Enable better utilization of ladles and scrap pots, reducing downtime and maximizing throughput.

4. Data-Driven Decision Making: Facilitate decisions based on accurate data analytics and reporting, aiding resource management and planning.

## 3. PROPOSED SOLUTION

The system utilizes YOLO for real-time object detection to automate tracking, leveraging existing cameras within the plant. The proposed system provides real-time data on the location and movement of ladles and scrap pots, which aids in reducing manual labor, enhancing accuracy, and increasing the safety and efficiency of plant operations.

## 4. DEVELOPMENT FRAMEWORK

YOLO Object Detection: YOLO is an object detection system that processes images in real- time to identify and classify objects within each frame, making it suitable for live tracking.

Hardware Requirements: Standard CCTV cameras, local storage (HDDs/SSDs), and a reliable network infrastructure are essential for smooth data capture and transmission.

Software Requirements: YOLO implementation using machine learning frameworks like TensorFlow and Keras, supported by Python and JavaScript for development. Other essential libraries include NumPy, Pandas, and OpenCV for data processing. A database management system, such as MySQL or MongoDB, will store and manage data, while a web interface (HTML, CSS, Node.js) offers accessibility for users.

This combination of software and hardware ensures a robust, scalable solution capable of handling the real-time demands of steel plant operations.

## 5. EXPECTED BENEFITS

Cost Reduction: Leveraging existing hardware minimizes the need for additional investment, and robust tracking technologies help reduce maintenance costs.

High Detection Accuracy: By implementing YOLO, the system can precisely track ladles and scrap pots, improving data accuracy and allowing predictive maintenance.

Scalability: Designed to cover additional areas, ladles, or pots, the system's modular architecture allows for easy expansion.

Multi-Platform Integration: Compatibility with existing systems allows easy integration, and the tracking data can be accessed via mobile and web applications.

These benefits underscore the project's value in reducing operational costs, increasing efficiency, and enhancing safety.

## 6. RESULTS AND DISCUSSION

Preliminary analysis suggests that the YOLO-based tracking system can improve safety and operational efficiency by offering real-time tracking and reducing manual intervention. The system's capacity to process multiple objects per frame enhances productivity, while the data collected aids in making informed decisions about ladle usage and maintenance scheduling.

## 7. CONCLUSION

This automated tracking system for steel ladles and scrap pots is expected to streamline operations, improve safety, and support data-driven decision-making in steel manufacturing facilities. Future expansions could include extending tracking capabilities to other areas and assets within the plant, ensuring long-term adaptability and impact.

# 8. DECLARATIONS

## 8.1 Study Limitations

-Environmental Constraints: Factors like high temperatures and dust in steel plants may affect tracking accuracy, potentially requiring additional adjustments or protective measures for cameras.

Network Dependence: A reliable network is essential for real-time tracking, with potential issues if connectivity is interrupted.

System Integration: Integration with existing industrial systems may require additional customization for seamless data handling and reporting.

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